

**1722 - Firming Orchid Eye Creme (100.00g)**

Ingredient	Function	Percent	Wgt (g)	Wgt (oz)	Vol (tsp.)
<b>Phase A</b>					
Distilled Water (aqua)	Diluent	72.20	72.20	2.55	14.44
Gotu Kola Extract (glycerin, water, Centella Asiatica (Gotu Kola) extract)	Botanical	5.00	5.00	0.18	1.00
Sodium Gluconate (sodium gluconate)	Stabilizer	0.10	0.10	0.00	0.02
Caesalpinia Spinosa Gum (caesalpinia spinosa gum)	Thickener	0.20	0.20	0.01	0.04
<b>Phase B</b>					
Squalane Light (C13-15 alkane)	Emollient	10.00	10.00	0.35	2.00
CreamMaker Moringa (moringa Oleifera seed oil, C12-18 alkyl glucoside, glyceryl stearate, ceteraryl alcohol, stearic acid)	Antioxidant	5.00	5.00	0.18	1.00
Cetyl Alcohol (cetyl alcohol)	Thickener	1.50	1.50	0.05	0.30
<b>Phase C</b>					
Phenoxyethanol SA (phenoxyethanol, sorbic acid, caprylyl glycol)	Preservative	1.00	1.00	0.04	0.20
OcuFirm Herbal Blend (butylene glycol, water, Aesculus Hippocastanum (horse chestnut) extract, Silybum Marianum (lady's thistle) extract, Camellia Sinensis extract, hydrolyzed wheat protein)	Botanical	2.00	2.00	0.07	0.40
Orchid Stem Cells (water, glycerin, Calanthe Discolor extract, xanthan gum, sodium benzoate, gluconolactone, calcium gluconate)	Botanical	2.00	2.00	0.07	0.40
Marshmallow Root Extract (glycerin, water, marshmallow (Althea Officinalis) root extract)	Botanical	1.00	1.00	0.04	0.20

**Method**

Phase A: Combine water, extract, and sodium gluconate, blend well. Add gum let hydrate for a few minutes and blend well until smooth. Heat to 70C. Phase B: Combine ingredients and heat to 70C. Add phase A to phase B under constant stirring. Remove from the heat and let cool to 40C. Add phase C ingredients in order, stir well after each ingredient.

**Properties**

Firming Eye Cream that combines OcuFirm and Orchid Stem Cells to rejuvenate, hydrate and reduce puffiness. It stimulates circulation, is effective in skin tightening and provides antioxidant properties as well. Use 2/daily for best efficacy.