

**1843 - Mango-Pineapple Exfoliating Mask (100.00g)**

Ingredient	Function	Percent	Wgt (g)	Wgt (oz)	Vol (tsp.)
<b>Phase A</b>					
Distilled Water (aqua)	Diluent	52.40	52.40	1.85	10.48
Glycerin (glycerin)	Humectant	4.00	4.00	0.14	0.80
Xanthan Gum, Prehydrated (xanthan gum)	Thickener	0.50	0.50	0.02	0.10
<b>Phase B</b>					
Squalane (squalane)	Emollient	3.50	3.50	0.12	0.70
Glyceryl Stearate SE (glyceryl stearate)	Emulsifier	2.00	2.00	0.07	0.40
Cetearyl Alcohol (cetearyl alcohol)	Emulsifier	3.00	3.00	0.11	0.60
Mango Butter Cert. Organic (Mangifera Indica [Mango] seed butter)	Emollient	2.00	2.00	0.07	0.40
<b>Phase C</b>					
Kaolin Clay Rosa (kaolin)	Texturizer	24.70	24.70	0.87	4.94
Colloidal Oatmeal (Avena Sativa [Oat] kernel flour)	Botanical	3.00	3.00	0.11	0.60
<b>Phase D</b>					
Phenoxyethanol SA (phenoxyethanol, sorbic acid, caprylyl glycol)	Preservative	1.00	1.00	0.04	0.20
Vitamin E Tocopherol (dl-alpha tocopherol)	Anti-oxidant	0.20	0.20	0.01	0.04
Natural Peptide (chenopodium quinoa seed extract, water)	Moisturizer	1.00	1.00	0.04	0.20
Rice Bran Beads (Oryza Sativa Cera [Rice] bran wax)	Exfoliant	2.50	2.50	0.09	0.50
Fragrance Pineapple Lily	Fragrance	0.20	0.20	0.01	0.04
<b>Phase E</b>					
Yellow No. 5 FD&C Lake (CI 19140 [yellow no. 5 FD&C lake])	Colorant	0.10	0.10	0.00	0.02

**Method**

1. Mix phase A into a beaker and heat to 60C. 2. Mix phase B in a separate beaker and heat to same temperature. 3. Once heated, mix phase B into phase A and stir until uniform. 4. While hot, add phase C one by one and homogenize until smooth. 5. Once under 30C, add phase D one by one and mix well. 6. Dissolve in 1/2tsp of glycerin, then add drowse until desired color is reached. Package into jars or squeeze tube.

**Properties**

Creamy, exfoliating Face Mask that combines moisturizing & soothing ingredients with mineral clay. Rice bran beads help with the exfoliating process. The mask can be rinsed off after rubbing into skin to exfoliate, or left on the skin for a few more minutes to deeply moisturize. Instead of Rice Bran Wax one can also use Jojoba

Pearls Orange for the more sensitive skin.